

# Installation/Instruction Manual

## HG-JC70

LAMP®

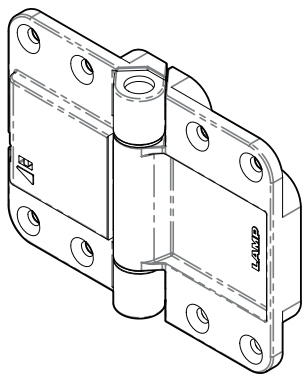
### SOFT CLOSE BI FOLDING HINGE

Thank you for using our product. Before installation, please read this manual thoroughly to ensure correct installation. Improper installation or connection may cause the door to fall. Please keep this manual at hand for future reference.

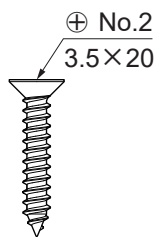
## ABOUT THE PRODUCT

- Centre hinge for folding doors. When closing, the damper force allows for slow closing.
- The door closing speed can be adjusted with a hex key.
- The pull-in function gently retracts the door until it is completely closed.

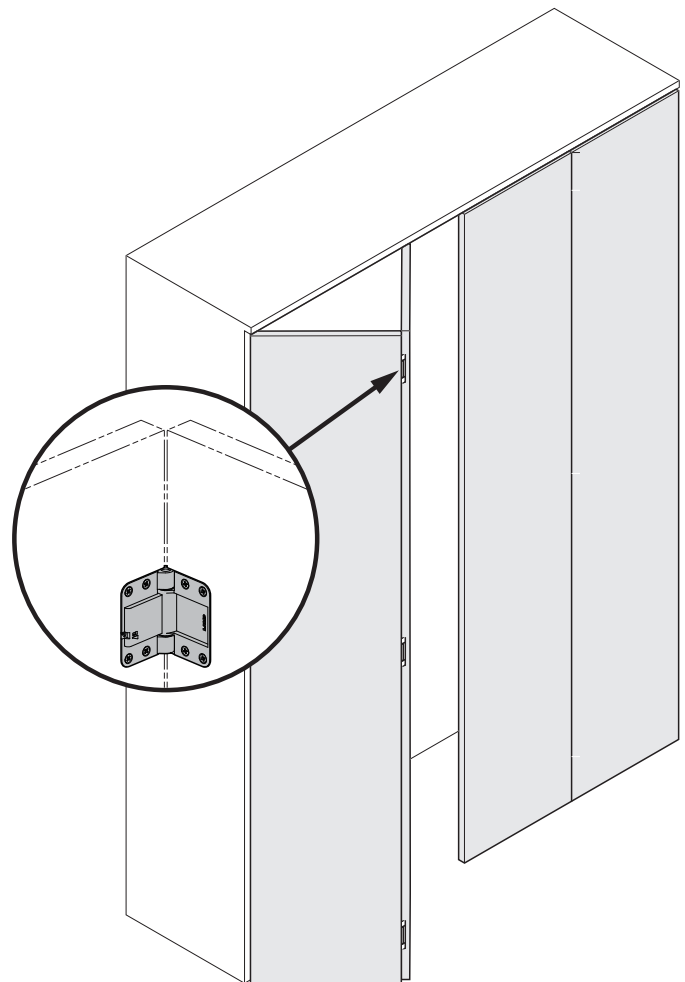
## COMPONENT PARTS



×1



×8



## FOR YOUR SAFETY AND CORRECT INSTALLATION



Warning  
Caution



Prohibited



Required



**WARNING:** If not followed, injury or damage may result.



• This product is a hinge for folding doors only. Do not use this product for other types of doors.



• This product is intended for use with top-hung folding doors. When using this product with a pivot type, please confirm the verification by the customer before use.



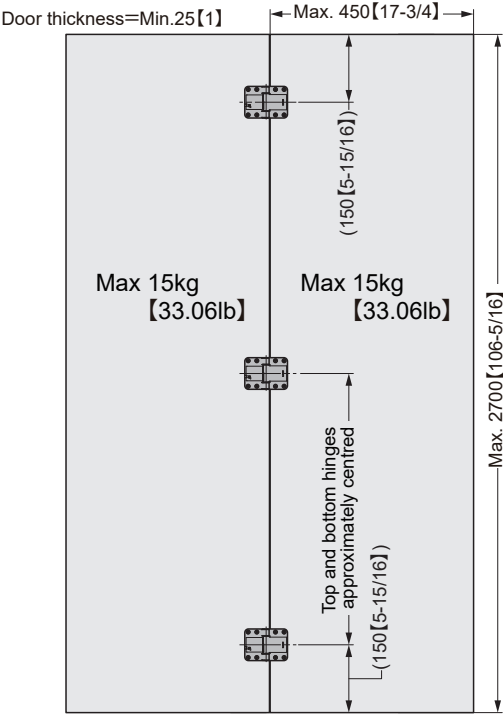
• Make sure to follow the designated dimensions, specifications, and horizontal/vertical angles. Make sure that the cabinet and door are not warped, since it may cause failure.

• Only use designated screws and ensure that they are fastened firmly. A frame with poor strength or loose screws might result in the door falling and causing injury.

• Make sure to check the screws for slack at regular intervals (one month from first usage, half a year, and then one time every year is recommended).

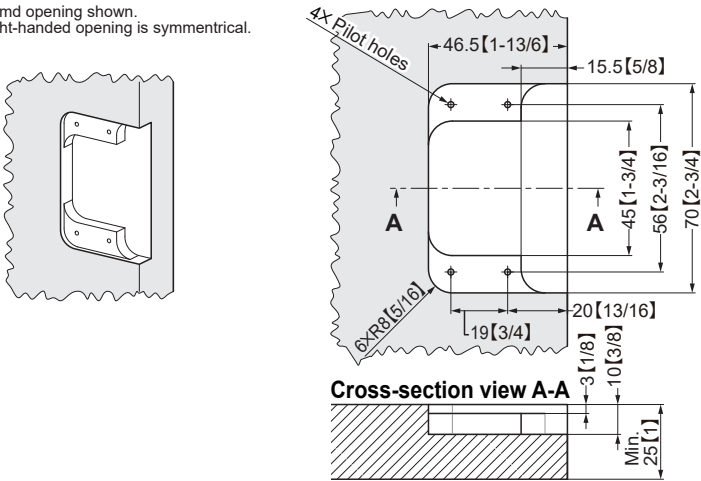
• Use in a temperature range of 0°C to 40°C. The closing speed changes with temperature change, but this is not a malfunction.

DOOR SIZE

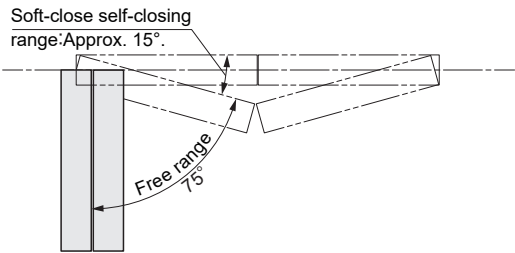


CUT OUT DRAWING FOR DOOR ※ Left and right target.

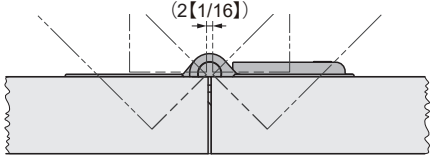
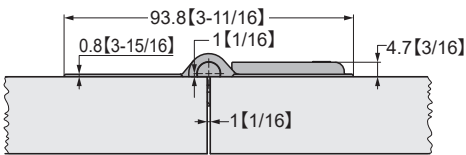
Left-hand opening shown.  
The right-handed opening is symmetrical.



Range of Motion



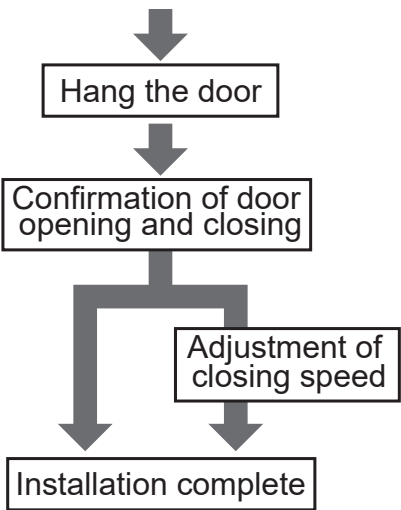
Mounting Diagram



Mounting Instructions

Mounting on door

⚠ The closing speed is aligned at the time of shipment.  
Please install the product as it is shipped.



Adjustment of Closing Speed

⚠ Caution

- ⚠ Door closing speed is not adjustable when mounted on the door.
- The adjustment range may vary between hinges.

